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ANSI/NEMA C29.6-2015

American National Standard for Wet-Process Porcelain Insulators - High-Voltage Pin-Type



National Electrical Manufacturers Association



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American National Standard for Wet-Process Porcelain Insulators— High-Voltage Pin-Type

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FOREWORD

(This Foreword is not part of American National Standard C29.6-2015)

The first edition of this standard was based essentially on the EEI-NEMA (Edison Electric Institute–National Electrical Manufacturers Association) standards for Wet-Process Porcelain Insulators (High-Voltage Pin Type), EEI TDJ-56, NEMA 144-1952. Subsequent revisions were developed by the Standards Committee on Insulators to Electric Power Lines, C29.

The principal differences between this edition and the previous (1996) edition are revisions to the color and marking requirements, addition of more specific requirements for conductor groove dimensions, and a change in the acceptance criteria for the cantilever strength test. The figures were revised for clarity.

Suggestions for improvement of this standard are welcome. They should be sent by the date of its next scheduled revision (December 31, 2020) to:

Senior Technical Director, Operations
National Electrical Manufacturers Association
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This standard was processed and approved for submittal to ANSI by Accredited Standards Committee (ASC) on Insulators for Electric Power Lines, C29. Committee approval of the standard does not necessarily imply that all committee members voted for approval. At the time it approved this standard, the ASC C29 Committee had the following members:

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1 Scope

This standard covers high-voltage pin-type insulators made of wet-process porcelain and used in the transmission and distribution of electrical energy.

2 Referenced Standards

This standard is intended for use in conjunction with the latest approved revisions of the following standards:

ANSI C29.1 *Test Methods for Electrical Power Insulators*

ASTM D 1535-80 *Standard Practice for Specifying Color by the Munsell System*

3 Definitions

See Section 2 of ANSI C29.1 for definitions of terms.

4 General

4.1 Insulators shall conform in all respects to the requirements of this standard. The text and figures supplement each other and shall be considered part of this standard.

4.2 Manufacturer's drawings, if furnished, shall show the outline of the insulators, together with all pertinent dimensions. Any variations in these dimensions due to manufacturing tolerances shall be indicated.

4.3 When specified in the clauses below, the following re-test procedure applies:

If only one insulator fails to comply with the applicable test, a new sample equal to twice the quantity originally submitted to that test shall be subjected to re-testing. If two or more insulators fail to comply, or if any failure occurs during the re-testing, the complete lot is considered as not complying with the requirements of this standard.

5 Material

5.1 The insulators shall be made of commercial-grade wet-process porcelain that meets the mechanical and electrical requirements of this standard.

5.2 The surface of the shells exposed after the assembly shall be glazed for porcelain insulators.

NOTE—The most common requested color for porcelain is gray. If gray is required, it shall be in accordance with ASTM D1535 and shall conform to Munsell notation 5BG 7.0/0.4 with the following tolerances:

a) Hue: ± 12 (3G to 7B)
b) Value: ± 0.5
c) Chroma: -0.2 to +0.6

Other colors are available and can be negotiated between purchaser and supplier.

5.3 Metal parts shall be made of a suitable corrosion resistance and temper.

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